

GENERAL

LAMICA 32-180 consists of reconstituted uncalcined muscovite mica pulp. It has uniform appearance, colour and surface. It is free from conductive particles, wrinkles, pin holes cracks and voids. It is flat and even surface so the lamination to other backing material is good.

APPLICATION

LAMICA 32-180 paper is used for manufacture insulating materials for High Voltage bars of turbo Generators manufactured by VPI process.

PRODUCT CHARACTERISTICS:

Characteristics	Unit	Typical Values	Test Method
Thickness	mm	0.125 ± 0.020	IEC - 60554-2
Total Weight	g/m ²	180 ± 10	IEC - 60554-2
Porosity	s/100 ml	≤ 500	ISO 3687
Impregnating Time	Sec	≤ 60	IEC - 60371-2
Composition	%	100% Pulp 32	
Width	mm	1040 ± 5	
Length	Mtrs	410 ± 20	
Tensile Strength	N/Cm	≥ 6	IEC - 60371-2

SUPPLY:

Lamica 32-180 should be tightly wound, without folds, on the paper tube of 130 mm ID. Standard length of the roll will be 410 Mtrs and approximate weight of the roll is 74 Kgs.

STORAGE & HANDLING INSTRUCTIONS:

LAMICA 32-180 rolls should be covered with polyethene film to prevent ingress of moisture and dust. The rolls should be held in the centre of the core by providing side plates with wooden plugs such that the rolls do not come in contact with the inside surface of the packing boxes. The box containing mica paper roll should be stored in clean and dry place. Blue silica gel packed in polyester cloth / fleece bag will be placed in each box to prevent the ingress of moisture.

SHELF LIFE

There is no recommended shelf life for this item. However, we advise to use the product within 60 Months.

JOINTS:

Lamica 32-180 produced without joints. Joints if any should be marked with red strips. Wrinkles, hole or cracks should be marked with yellow strips. All such strips should be on right side of the roll and should be clearly visible.

IDENTIFICATION:

Each roll of mica paper should be identified by affixing a sticker containing details such as manufacturing date, roll number, weight, length and gsm.

WORK HYGIENE:

While using LAMICA 32-180 we recommend to follow the necessary Health & Safety Standards.

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LIABILITY: All the above information is based on our own research and experience. We cannot however offer any Guarantee for the information as the manufacturer himself is responsible for any article made with our product. Neither do we accept Liability for any damage which could be caused by the information given hereby

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