

GENERAL

LAMICAPOR 622-13-02 is composed of uncalcined muscovite mica paper bonded to electrical grade polyester film with epoxy resin binder and Zinc Naphthenate accelerator.

APPLICATION

LAMICAPOR 622-13-02 tapes are used for continuous insulation of High Voltage Motor coils VPI application. The use of uncalcined muscovite mica paper bonded with adequate resin produces a tape of sufficient impregnability for complete impregnation of insulation layer without air pockets after curing.

PRODUCT CHARACTERISTICS:

Characteristics	Unit	Typical Values	Test Method
Thickness	mm	0.13 ± 0.02	IEC - 60371-2
Total Weight	g/m ²	214 ± 21	IEC - 60371-2
Resin Content	g/m ²	12 ± 3	IEC - 60371-2
Mica Paper	g/m ²	160 ± 15	IEC - 60371-2
Polyester Film	g/m ²	42 ± 3	IEC - 60371-2
Accelerator Content	mg/m ²	480±120	IEC - 60371-2
Tensile Strength	N/cm	≥ 40	IEC - 60371-2
Breakdown Voltage	KV/Layer	≥ 5	IEC - 60371-2

SUPPLY:

LAMICAPOR 622-13-02 is supplied in tape form in standard width of 20 and 25 mm. Standard length of the tape roll is 50 mtrs wound on 55mm ID polypropylene spools suitable for hand taping. Tape is also suitable for machine taping can be supplied on 25 mm ID spool with or without notches as per customer requirements.

STORAGE & HANDLING INSTRUCTIONS:

LAMICAPOR 622-13-02 must be kept under controlled temperature condition.

SHELF LIFE

At standard temperature of 23 ± 5°C - 10 months
 At refrigerated storage of 05°C - 18 months.

JOINTS:

The tapes are supplied without joints. However 10% of the rolls may be supplied with one joint.

WORK HYGIENE:

While using LAMICAPOR 622-13-02 we recommend to follow the necessary Health & Safety Standards.

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LIABILITY: All the above information is based on our own research and experience. We cannot however offer any Guarantee for the information as the manufacturer himself is responsible for any article made with our product. Neither do we accept Liability for any damage which could be caused by the information given hereby

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